pacific booker minerals inc.

#1103 - 1166 Alberni Street Vancouver, BC V6E 3Z3

Telephone: (604) 681-8556 mail: info@pacificbooker.com

Toll Free: 1-800-747-9911

Sumbols: bkm-tsx venture / pbm-NYSE Amex

Fax: (604) 687-5995 Website: pacificbooker.com

March 20, 2015

Doug Caul
Associate Deputy Minister and Executive Director
Environmental Assessment Office
PO Box 9426 Stn Prov Govt
Victoria BC V8W 9V1
Doug.Caul@gov.bc.ca

Dear Mr. Caul:

Reference: Your letter dated February 20, 2015

Thank you for the opportunity to provide comments on the Mount Polley Investigation Report in relation to the Morrison project. Our technical response is contained in the enclosed report prepared by Harvey McLeod of Klohn Crippen Berger Ltd. (KCB).

Pacific Booker Minerals (PBM) recognizes the important work done by the review panel and supports all the recommendations. The lessons learned from the review will be integrated into the design of the Morrison tailings facility.

PBM is a member of the Mining Association of Canada and supports the Towards Sustainable Mining initiative.

KCB believes that the Morrison Project design is protective of the environment and that it does not have a risk of any significant adverse effects.

PBM looks forward to working with the BC Government and First Nations to bring the mine into production, providing employment and training opportunities for residents of north-western BC while successfully implementing the numerous mitigation measures that the company is committed to. PBM trusts that this report will provide you with the information required to assist the EAO in making an informed positive recommendation on the Project.

Yours truly,

Erik Tornquist

Executive VP & COO

E. Tomquet

Pacific Booker Minerals Inc.

pbm

cc: Honourable Bill Bennett, Minister of Energy and Mines

Honourable Mary Polak, Minister of Environment

Lisa Walls, Regional Director, Pacific and Yukon Region, Canadian Environmental Assessment Agency





Pacific Booker Minerals

Morrison Copper / Gold Project

Environmental Assessment Application – Response on Mount Polley Panel Recommendations





March 19, 2015

Pacific Booker Minerals 1166 Alberni Street Suite 1103 Vancouver, British Columbia V6E 3Z3

Mr. Erik Tornquist
Executive VP and COO

Dear Mr. Tornquist:

Morrison Copper/Gold Project Environmental Assessment Application - Response on Mount Polley Panel Recommendations

As requested by the Environmental Assessment Office, please find enclosed the attached report which provides Klohn Crippen Berger's (KCB's) response and clarifications of the new items that were raised in response to the Mount Polly Independent Technical Review Board (IGRB) Panel Report and First Nations comments regarding the Mount Polley Failure.

The document continues to support our opinion that the Project has been designed using Best Available Practices and can be safely constructed, operated, and closed to protect the environment.

Yours truly,

KLOHN CRIPPEN BERGER LTD.

Harvey McLeod, P.Eng.

Principal

JS/HM:jcp



Pacific Booker Minerals

Morrison Copper / Gold Project

Environmental Assessment Application – Response on Mount Polley Panel Recommendations

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1 INTRODUCTION

General

This letter is in response to the letter from Mr. Doug Caul, Associate Deputy Minister from the Environmental Assessment Office, dated February 20, 2015. The letter outlines two objectives, as follows:

- Extend the opportunity for Pacific Booker Minerals (PBM) to provide any comments on the investigation and report prepared by the Mount Polley Independent Technical Review Board (ITRB) report (Panel Report).
- 2) The First Nations have been invited to provide their comments on the Mount Polley failure and the Panel Report in relation to Morrison.

Pacific Booker has been given the opportunity to respond to the First Nation letters.

Report Outline

This report has been prepared to provide comments on the Morrison Tailings Storage Facility (TSF) in view of the Panel Report and in consideration of comments received from First Nations. The report is structured to provide the following:

Section 2: Overview of Mount Polley Failure and the Morrison TSF: Discussion of First Nation comments and a summation of the Mount Polley Failure and Panel Report. Summary of Morrison TSF and comparison between Morrison TSF and Mount Polley tailings facility.

Section 3: Mount Polley Independent Panel Observations: Summary of the important observations and recommendations derived from the Panel Report.

Section 4: Best Applicable Practices: what are they and how these are considered by PBM, and lessons learned from Mount Polley?

Section 5: Best Available Technology (BAT): what are they and how do the Panels BAT recommendations apply to Morrison TSF?

Section 6: Strengthen Current Regulatory Operations: response to the Ministry of Energy and Mines requirements for operating mines, and how these would apply to Morrison TSF.

2 OVERVIEW THE MOUNT POLLEY FAILURE AND THE MORRISON TSF

2.1 Discussion on First Nations Comments on the Mount Polley Failure

Comments have been received from the First Nation communities that have an interest in the Morrison Project and these are documented in the following letters:

- Lake Babine Nation, letter dated February 13, 2015, which includes a Technical Memorandum from Source Environmental Associates, dated February 12, 2015.
- Gitanyow Hereditary Chiefs, dated October 6, 2014, regarding Suspension of Morrison Mine Reconsiderations.
- Gitxsan Chiefs'Office, dated October 2, 2014, regarding Suspension of Morrison Mine Reconsiderations.
- Lake Babine Nation, letter dated September 8, 2014 regarding Suspension of Morrison Mine Reconsiderations.

Many of the observations made by the First Nations reflect previous comments on the project and as requested by the letter from Mr. Doug Caul, "It is not necessary to reiterate the submissions made previously regarding Morrison.

The First Nations collectively are alarmed with the Mount Polley failure and have a strong concern that failure of the Morrison TSF would cause irreparable harm to Morrison Lake and the salmon. First Nation concerns and the Panel Report recommendations for improved State of Practice are critically important and are part of the ongoing dialogue to design, construct and close the TSF as a safe and environmentally sustainable condition. Key technical aspects related to the TSF safety are addressed in this report.

The Lake Babine Nation provided some technical observations related to Mount Polley vs Morrison TSF's and these include:

- "storage of some tailings that are more reactive than Mt. Polley". KCB recognize this concern and have management plans to contain the reactive tailings away from the dams. Nonetheless, the release of reactive tailings onto the ground surface could result in oxidation and acid rock drainage if it is not cleaned up. Reactive tailings reporting to Morrison Lake would be submerged and would not become acidic.
- "stockpile dangerous PAG rock beside Morrison Lake for the operating life of the Mine, then store it, permanently less than 100 m from Morrison Lake". It appears that LBN agree with the recommendation from MEM to store the PAG rock in the TSF. The Mount Polley failure, however, highlights the increased risk that would result from the placement of PAG rock in the TSF. This increase in the TSF risk would be due to: 1) higher dam; 2) potential to release PAG rock in the event of a failure; and, 3) the increased complexity of constructing and

- operating the TSF. Klohn Crippen Berger believe that storage of PAG rock back into the open pit on closure is the lowest risk alternative.
- "on the lack of comprehensive geotechnical assessment: Geotechnical investigations were carried out for the Feasibility Study. Additional investigations will be carried out for the Detailed Design stage. This is further discussed in Section 6.2 of this report.

2.2 ITRB Panel Report

The Mount Polley tailings dam failed in the early morning of August 4, 2014 and resulted in a release of approximately 20 Mm³ of water and tailings. An independent panel was subsequently established by the Government of British Columbia, with the mandate to assess the cause of failure and make recommendations for reducing the risk and moving towards the concept of zero failures. The Panel's "Report on Mount Polley Tailings Storage Facility Dam Breach" was issued January 30, 2015. The report assessed the root cause of the failure and provided recommendations for reducing the risk of tailings dam failure.

The cause of failure was raising the dam and the use of a steep downstream slope, which stressed the foundation soil and led to failure. The dam failed on a weak clay layer that had not been identified, nor had the strength response of the clay been correctly accounted for in the design. The dam slumped and the water pond eroded the dam and led to release of water and tailings. "The Panel concluded that the dominant contribution to the failure resides in the design."

The findings of the Panel Report are being used as a guide for the Ministry of Energy and Mines (MEM) to improve the "State of Practice" for design, management, operation and closure of tailing facilities in British Columbia.

2.3 Morrison Tailings Storage Facility (TSF) Summary

The PBM project is in the advanced stages of the Environmental Assessment (EA) process and comprises a proposed 30,000 tpd open pit mine located near Morrison Lake, approximately 65 km northeast of Smithers, British Columbia. The open pit and process plant is located near the eastern shore of Morrison Lake and the TSF is located approximately 3.5 km northeast of the mine, within a watershed catchment area that drains primarily westward into Morrison Lake. Mine waste rock is placed uphill of the open pit, 800 m east of the lake shore.

The TSF is formed with two main dams (Main and North dams) and a smaller saddle dam (West dam) and abuts against the natural hillsides. The footprint area is approximately 500 ha, and the dams will be constructed in stages over the approximately 20 year mine life. The TSF will be lined with an impermeable geomembrane and the dams will be constructed of compacted desulphurized cyclone sand. Seepage will be collected and recycled to the TSF and surplus tailings water will be recycled back to the process plant. The TSF pond will attenuate seasonal flows, but will not accumulate water on an annual basis. Surplus water from wet years will be treated and discharged via a diffuser in

Morrison Lake. On closure, the TSF will be reclaimed with a small pond/wetland area and vegetated dry beach surfaces.

2.4 Comparison of Mount Polley TSF with Morrison TSF

There are number of important differences between the proposed Morrison TSF compared to the failed Mount Polly TSF. A comparison of these is summarised below in Table 2.1

Table 2.1 Comparison of the Proposed Morrison TSF and Mount Polley TSF

Design Aspect	Proposed Morrison TSF	Mount Polly TSF			
Dam Type	Centreline, Cycloned Sand Tailings with till core and	Modified Upstream transitioning to			
Бангтуре	geomembrane liner	centerline; Earth/Rockfill dam			
	Main Dam 2,500 m long, max. 90 m	Main Embankment 52 m high			
Dam Dimensions	North Dam – 1,700 m long, 40 m high	Perimeter Embankment – 42 m high			
	West Dam – 1,200 m long, 35 m high	South Embankment – 32 m high			
Dam Slopes	3H:1V	1.3H:1V, without proposed buttresses			
Upstream core support	Spigotted tailings beach	Sand cells and rockfill			
Impoundment Liner	60 mil LLDPE geomembrane over native low permeability till	Till soil			
Delivery Method	Pumped	Pumped			
Dam Components	Till core (10m wide), secondary cycloned sand dam with finger drains	Till core (min. 4.3m wide), processed filter and rockfill			
Percent Solids	33% when pumped to the TSF cyclone station, cycloned to 70% solids and 18% fines content	35% solids			
Dam Filters	Sand and gravel blanket drain and finger drains. Cyclone sand against till core	Chimney Drain using processed mine rock			
Dam Foundation (Simplified Geology)	Homogeneous glacial till overlying rock	Interlayered glaciolacustrine clays with tills and glaciofluvial soils, overlying altered bedrock			
Operational Ponded Water Volume	< 2 Mm ³	10 Mm³ (Approximately at time of failure)			
PAG Cleaner Tailings management	Kept submerged below ponded water during operations. Capped in the last two years of mining with neutral tailings	N/A			
Water Management Operating Conditions Annual water surplus	Neutral water balance – no annual surplus	> 1 Mm ³			
Closure cover option	Dry cover with wetland/pond	Not specified			
Closure water pond volume	< 300,000 m ³	Not specified			

3 MT. POLLEY INDEPENDENT PANEL OBSERVATIONS

A summary of the key Panel observations, along with a brief summary of their consideration with respect to the Morrison TSF is provided in Table 3.1, and additional discussion on the key aspects are presented in the referenced section of this report.

Table 3.1 Mt. Polley ITRB Observations and Recommendations

Panel Report Page Reference	ITRB Observation/Comment/Recommendation	Observations to Morrison TSF	This Report Section
119	Tailings dams are complex systems that require "consistently flawless execution"	The Morrison cyclone sand dam is a "simple" structure that is relatively insensitive to human error. The geomembrane liner provides additional redundancy and resilience to both environmental seepage loss and dam safety.	5.2
120	The path to zero failure "leads to best practices, then continues to best technologies".	Noted and discussed.	4 & 5
121	Best Available Technology Principals: Eliminate surface water from the impoundment Promote unsaturated conditions in the tailings with drainage provisions Achieve dilatant conditions throughout the tailings deposit by compaction.	Noted and discussed.	5
122	Filtered tailings is considered a Best Available Technology. Tailings need to be dewatered and compacted.	Compaction of filtered tailings in winter and high rainfall/snowfall conditions is impractical. PAG cleaner tailings requires saturated conditions to prevent acid generation.	5.3
122	Greens Creek filtered tailings is presented as an example of BAT.	Morrison is 40 times larger than Greens Creek and does not have an underground mine to place the tailings into when there is an "upset" condition (i.e. too wet).	5.3
122	Additional dewatering enhancements may include cycloning. Dewatering at high rates are being progressed by Rosemount Copper, Arizona with 68,000 tpd filter press operation.	Morrison cyclones for the dam. Dry climate increases ability to compact and to carry out operations year round.	5.3
123	Cost comparisons between slurry tailings and filtered tailings storage do not include risk cost and it is difficult to include costs that relate to "externalities"	Noted and discussed.	5.3.3
124	Chemical stability depends on physical stability first. Filtered tailings can slow down geochemical reactions and seepage gradients. Covers can be used to further mitigate ARD/ML and allow for progressive reclamation.	Noted and discussed.	5.3.2
125	BAT should be actively encouraged for new tailings facilities. Safety should be evaluated and cost should not be the determining factor.	Noted and discussed.	5
125	BAT should be applied to closure to allow progressive removal of TSF inventories. Where applicable, alternatives to water cover should be aggressively pursued.	BAT has been applied to closure.	5.2

Panel Report Page Reference	ITRB Observation/Comment/Recommendation	Observations to Morrison TSF	This Report Section
126	Best available practices (BAP). "It is important that safety be enhanced by providing for robust outcomes in dam design, construction and operation."	Centerline cyclone sand dams are robust and simple to construct and operate.	5.2
126	Corporate governance should follow Mining Association of Canada Guidelines, including "Towards Sustainable Mining.	Noted and discussed.	4.1
127	Corporate TSF Design Responsibilities should include: Risk assessments, Quantitative Performance Objectives (QPA's) and Feasibility studies and Permitting should include environmental assessment of BAT and" they should not be excluded if they are advanced far enough to warrant implementation in practice".	Noted and discussed.	4.2, 5.3, 6.5
128	A bankable feasibility study should include: A detailed evaluation of all potential failure modes Detailed cost analysis of BAT tailings and closure options. A detailed declaration of QPA's.	Noted and discussed.	4.2, 5.3.3
129	An independent technical review board (ITRB) should be used to provide third-party advice on the design, construction, operation and closure has become increasingly common and is recognized to provide value.	PBM has committed to independent third party review.	4.1
131	MEM should evaluate TSF's for: Undrained shear failure for dams with silt and clay foundations Water balance adequacy Filter adequacy.	Morrison TSF has assessed undrained shear failure in the foundation till. The EA Application included numerous scenarios to assess water balance adequacy Cyclone sand is a natural filter for the till core. The geomembrane liner will significantly reduce or eliminate seepage pressures in the dam.	6

4 BEST APPLICABLE PRACTICES

4.1 Corporate Governance and Independent Review Boards

The panel's recommendation states that corporations proposing to operate a Tailings Storage Facility (TSF) should be required to be a member of the Mining Association of Canada (MAC) or be obliged to commit to an equivalent program for tailings management, including the audit function. PBM is a member of MAC and as the project proceeds would implement the Towards Sustainable Mining (TSM) systems that MAC has developed.

As part of the EA Application, PBM had committed to independent third party review of the groundwater aspects of the project. PBM supports the panel recommendation and also commits to developing a Technical Review Board (TRB).

4.2 Expand Corporate Design Commitments

General

The panel's recommendation states that "future permit applications for a new TSF should be based on a bankable feasibility that would have considered all technical, environmental, social and economic aspects of the project in sufficient detail to support an investment decision, which might have an accuracy of $\pm 10-15\%$ ". More explicitly it should contain the following:

- 1. A detailed declaration of Quantitative Performance Objectives (QPOs).
- 2. A detailed evaluation of all potential failure modes and a management scheme for all residual risk.
- Detailed cost/benefit analyses of BAT tailings and closure options so that economic effects can be understood, recognizing that the results of the cost/benefit analyses should not supersede BAT safety considerations."

A discussion of QPO's for the Morrison TSF is presented in Section 6.5 of this report.

A discussion on the cost/benefit of the filtered tailings (BAT) is presented in Section 5 of this report.

Risk Assessment

A Failure Mode Effects Assessment (FMEA) is part of the Mining Association of Canada (MAC) Towards Sustainable Mining (TSM) Guidance. The FMEA is a valuable tool to assist in identifying potential risks and to assist in developing risk management plans to reduce the risk. A comprehensive FMEA for the TSF has not yet been carried out for the Morrison EA Application, although the "Accidents and Malfunctions" chapter of the EA did address some of the risks. The Adaptive Management Section of the Review Response Report – Rev.2 provides management plans for environmental components of the TSF.



In consideration of the Panel's recommendation outlined above, a preliminary FMEA was carried out for the TSF and is included in Appendix I. The purpose of this FMEA is to illustrate the methodology and communicate the framework for the risk assessment. As the project moves forward into the next stage of design and Permitting, a comprehensive FMEA would be carried out with technical experts and with First Nation, Regulatory and Stakeholder involvement.

5 BEST AVAILABLE TECHNOLOGIES (BAT)

5.1 Introduction

The Panel has identified Filtered Tailings (FT) as the Best Available Technology (BAT) for tailings storage and it is appropriate to acknowledge that FT facilities present the lowest risk of a catastrophic failure. As discussed in Section 5.3 of this report, FT technology may have significant challenges with the engineering, environment, and cost components for under certain conditions. Therefore it is also important to distinguish BAT that are appropriate for the site conditions, and to recognize that other best available technologies can and should also be used.

BAT is influenced by the site conditions and other factors and, therefore, it is important to recognize and to apply best available technologies to the design, operation, and closure of the TSF to reduce the risk. Modern TSF design has evolved over the last 60 years in parallel with the continued development of soil mechanics and conventional water dam engineering. Additionally, there are special features of tailings dams that can be applied to reduce the risk of a tailings dam, as opposed to a water dam.

This section of the report outlines the BAT that have been applied to the TSF and, also presents a conceptual review of the application of FT technology.

5.2 BAT Used for Morrison TSF

The design of the Morrison TSF uses BAT's that are appropriate for the site conditions, and these are summarized in the following sections:

Cyclone Sand Dam

The technology for construction of cyclone sand dams started in the mid-1960's with Klohn Crippen Berger's (then Ripley Klohn Leonoff) design of the Brenda tailings dam in south central British Columbia. The dam was designed for the maximum credible earthquake and still meets design standards today despite continual seismic zone updating. The Brenda TSF has been closed for a number of years and has been reclaimed as a landform with minimal water storage and a reclaimed surface of grassland vegetation. Some of the important components of a cyclone sand dam, that reinforce its robustness include:

- The dam does not rely on the low permeability core zone for stability. A number of cyclone sand dams are constructed without a low permeability core (e.g. Brenda and Gibraltar copper mines).
- Cyclone sand is a natural filter for a glacial till core zone, which means that the entire
 downstream shell of the dam is acting as a robust filter. This contrasts with a rockfill dam that
 requires properly graded processed filters to transition from the till core to the rockfill. As
 demonstrated at Mount Polley, the QA/QC of the filter production and placement requires
 continual vigilance and, if not carried out comprehensively, presents a risk.

Placement of cyclone sand takes place during the spring-fall construction season and requires
control and management of the operations to produce and place the sand as specified.
However, during the remaining winter operations, tailings can be spigotted from several areas
with little management. This reduces risks associated with complex operations in the winter,
as would be required for a filtered tailings facility.

Geomembrane Liner

The use of a geomembrane liner for the TSF is a BAT for reducing the risk associated with seepage (note that it is also likely that a geomembrane liner would be required for a filtered tailings facility). The liner, however, also significantly reduces the risk of the TSF by:

- The combination of low permeability tailings overlying a geomembrane liner dramatically reduces the ability for water (seepage) to flow through the liner. This results in negligible seepage pressures within the dam due to the stored tailings and, therefore, reduces the risk of piping.
- Elimination of a pervious drain on top of the liner, which is Best Available Technology in several States in the USA, significantly reduces the risk of seepage. The drains actually increase the risk of seepage by providing a flow path for water.

Water Balance

The accumulation of water was identified by the Panel as an important factor in the consequence of the Mount Polley failure. The Morrison TSF will be operated with a minimal water pond, as required to attenuate seasonal inflows. During a dam break, the operating water pond typical washes away an equal volume of tailings, which are transported as a slurry/water flow down the streambeds. The remaining tailings then slump to their natural residual slope angle. Therefore, limiting the volume of water stored is important to reduce the risk, particularly on closure.

Long beaches in front of the dams will be developed for the TSF and helps prevent the release of water in the event of slope movement.

Closure Plan

The Morrison TSF has a number BAT's that have been applied to closure and these include:

- Minimal water pond: On closure the TSF water pond will be pumped to the open pit and coplaced with the PAG mine rock. This results in a small water pond/wetland. For sizing purposes a volume of 300,000 m³ has been assumed. The actual volume will be as small as possible.
- Two spillways will be constructed, to the North and to the South. This provides redundancy in the event of a spillway blockage.
- The upstream crest of the dams are widened to ensure that if slumping of the dam occurs, the water pond would not be close enough to erode the dam, as was the case for Mount Polley.

 The Main Dam would be constructed higher than the other two dams, which would significantly reduce the risk of overtopping the Main Dam.

5.3 Filtered Tailings Review

5.3.1 Overview

Filtered tailings (FT) technology has been used over the last 30 years on a number of projects worldwide and is typically one of the alternatives that is assessed in the tailings alternative assessments for new projects. The process involves the use of pressure or vacuum filters that squeeze or suck the water from the tailings resulting in tailings with less water than conventionally stored tailings. Achieving a water content near the optimum moisture content is required to allow compaction of the tailings to the required density.

A summary of potential benefits and challenges with FT technology is summarized in Table 5.1, and discussed in the following sections.

Table 5.1 Potential Benefits and Drawbacks of Filtered Tailings

Potential Benefits	Potential Drawbacks and Design Issues
Achieves Objective: Reduced tailings loss in unlikely event of TSF failure (if constructed properly). Increases range of potential closure land use (no ponds).	 Climate (difficult to compact during winter / rain / snow / ice). In wet, northern climate typically need to operate two zones – outer retention zones compacted during good weather, inner zone reserved for placement in poor weather with less than optimum compaction. Difficulties in scaling up from largest existing practice for northern filtered operations (~750¹ tpd (Greens Creek)) to 30,000 tpd (operational and capital cost aspects). Operating costs very much higher per tonne. High power costs and higher CO₂ emissions from truck and equipment. Not recommended for cleaner tailings (due to Acid Generating Potential, Closure ARD / Water Treatment). May require large dam and pond for runoff water management (to
	 store design floods). Significant Total Suspended Solids (TSS) in runoff requires ponds with long retention time before discharge or reclaim. Applicability to site – not clear if there are any advantages given not all of the filtered tailings can be compacted due to weather, creating need for compacted retention dam structure.

Note: The Greens Creek plant is sized for a larger tonnage, however the average throughput is 750 tpd as the remaining tailings are placed underground.

The cost of FT is normally higher that conventional tailings storage, and have historically been driven by site specific factors that may include, for example:

- Requirement to maximize reclaim of water, which is a common driver in desert environments (projects in Mexico, Australia, Chile and Arizona).
- Potential to freeze the tailings and not manage a water pond in arctic environments (Raglan, Quebec).
- Requirement to minimize footprint and potential environmental perception (Greens Creek, Alaska).

The application of FT has typically been adopted for projects with the following profile:

- Warm dry climates, which allow for placement and compaction of the tailings year round.
- Smaller tonnage operations where compaction of the tailings is not carried out as the slopes are very flat and the pile is not very high.
- Gold mines, where the value of a tonne of ore/tailings is on the order of \$250/t, as opposed to large copper mines where the ore/tailings values are on the order of \$20/t. This allows for higher tailings costs for gold mines.
- Flat areas where tailings can be stacked without "damming" a stream and runoff water can be managed.
- Underground mines where tailings can be placed underground during periods of poor weather (rain, snow, cold) and placed on surface the rest of the year.

The Panel identified the Rosemount copper mine in Arizona which is proposing a 68,000 tpd filtered tailings facility in Arizona. This project includes the following components:

- Pressure filter technology with conveyors to transport the tailings to the TSF.
- Tailings is to be spread and compacted and placed in a three sided pile against a hillside.
- Climate is warm and dry and the plant will operate 365 days a year.
- The facility is not lined and surface water is collected and managed with ditches and ponds.
- Regulators have concluded that groundwater effects are acceptable. The tailings are not
 potentially acid generating.
- Water conservation is an important component.

The Rosemont project represents a major increase in the scale of filtered tailings operations, previously the largest one was on the order of 18,000 tpd in Chile. However, this mine has not been constructed and no operational experience at these high tonnages has been developed to confirm feasibility.



5.3.2 Conceptual Design

A conceptual scoping level assessment of applying the filtered tailings technology to the Morrison TSF was carried out to identify the potential technical benefits and challenges, and the potential costs. The assessment was based on a design life of 22 years to store 224 Mt of tailings. The tailings would be filtered in two streams: a) rougher NAG tailings – 85%); and b) sulphide cleaner PAG tailings -15%. The filter plants would be placed near the proposed plantsite and filtered tailings would be trucked to the TSF, which would be located within the eastern side of the currently proposed TSF.

The main components include:

- Filter plants which use pressure filters systems comprising automated pressure plates driven with hydraulic rams. Separate plants would be used for the rougher and cleaner tailing streams.
- The TSF area would be stripped and proof-rolled for placement of the geomembrane liner.
- Clean water diversion ditches would divert surface runoff water around the TSF.
- Collection ditches would be installed along the perimeter, leading to gravity flow into a storage attenuation pond. The pond would be on the order of 1,000 m by 100 m in plan area, and approximately 10 m deep, and would be sized to store the 200 year runoff from the TSF and to attenuate seasonal runoff flows to allow contact water to be recycled back to the process plant. The pond would also be used to store surplus groundwater and surface water inflows into the open pit and in the process plant area.
- Filtered tailings storage and loadout area adjacent to the filter plant. Tailings would be
 delivered to the TSF with mine haul trucks. The average one way haul distance to the TSF for
 placement of the tailings is approximately 6 km and a 40 m wide mine haul road would be
 constructed with a maximum grade of 10%.
- Tailings would be dumped and spread into 300 mm thick lifts and compacted with large 10 tonne smooth drum rollers.
- Sulphide cleaner tailings would be placed in the interior of the pile to reduce the risk of acid drainage.
- Non PAG rougher tailings would be placed in the remainder of the pile. During summer
 months, filtered tailings would be placed in the outer zone of the pile to ensure that the
 tailings can be compacted. During winter months and in periods of heavy rain, tailings would
 be placed in the interior of the pile.
- The outer slope of the pile would be progressively reclaimed as the pile is raised.

A plan view of this conceptual layout is shown on Figure 5.1.



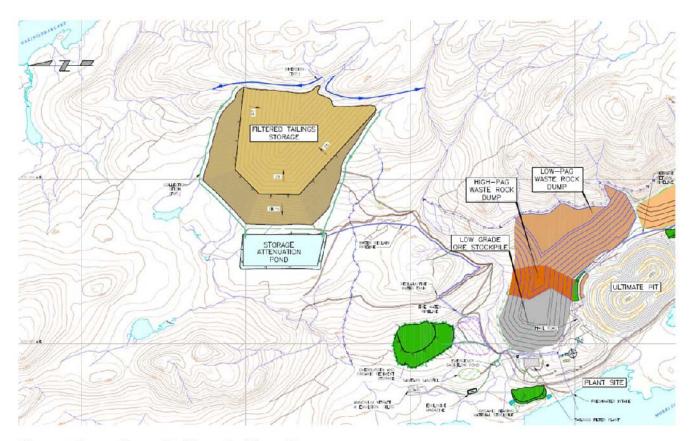


Figure 5.1 Filtered Tailings Facility – Plan

5.3.3 Conceptual Design - Cost Estimate

An order of magnitude cost estimate was prepared to identify the main cost items and provide an indication of the potential cost of the FT facility, and this is summarized in Table 5.2. The estimate assumes that the basic design presented in the previous section could be technically feasible and environmentally acceptable.

Table 5.2 Filtered Tailings Conceptual Cost Estimate

1.1 Earthwork 1.2 Filter pres Building & 1.3 Operate (g 1.4 Maintenar 2 Filtered T 2.1 Clear and 2.2 Strip and 3 2.3 Proof Roll 2.4 Sediment 2.5 Load, Hau 2.6 Spread Ta 2.7 Compact 3 Water Ma 3.1 Clear and 3.2 Diversion 3.4 Water Ret 3.5 Water Ret 3.6 Erosion Pr 3.7 Operate/M 4 Closure 4.1 Soil Cover 4.3 Erosion Pr 4.1 Soil Cover 4.3 Erosion Pr 4.4 Reclamati 4.5 Decommis 4.6 Decommis 5 Anxillary 5.1 40 m wide 6 Water Mo 6.1 Instrumen	Area, Item Description	Measure Qty	Measure Unit		Unit Cost		CAPEX Total		PEX Total (over 20 (ears operation)
1.1 Earthwork 1.2 Filter pres Building & 1.3 Operate (g 1.4 Maintenar 2 Filtered T 2.1 Clear and 2.2 Strip and 3 2.3 Proof Roll 2.4 Sediment 2.5 Load, Hau 2.6 Spread Ta 2.7 Compact 3 Water Ma 3.1 Clear and 3.2 Diversion 3.4 Water Ret 3.5 Water Ret 3.6 Erosion Pr 3.7 Operate/N 4 Closure 4.1 Soil Cover 4.3 Erosion Pr 4.4 Reclamati 4.5 Decommis 4.6 Decommis 5 Anxillary 5.1 40 m wide 6 Water Mo 6.1 Instrumen	Tailings Filter Plant	-				\$	102.000.000	\$	220,000,000
1.2 Filter pres Building & 1.3 Operate (p 1.4 Maintenar 2 Filtered T 2.1 Clear and 2.2 Strip and s 2.3 Proof Roll 2.4 Sediment 2.5 Load, Hau 2.6 Spread Ta 2.7 Compact 3 Water Ma 3.1 Clear and 3.2 Diversion 3.4 Water Ret 3.5 Water Ret 3.6 Erosion Pr 3.7 Operate/W 4 Closure 4.1 Soil Cover 4.3 Erosion Pr 4.4 Reclamati 4.5 Decommis 4.6 Decommis 5 Anxillary 5.1 40 m wide 6 Water Mo 6.1 Instrumen	Earthworks and site prep	1	LS	\$	2,000,000	\$	2,000,000		,,
Building & 1.3 Operate (p 1.4 Maintenar 2 Filtered T 2.1 Clear and 2.2 Strip and : 2.3 Proof Roll 2.4 Sediment 2.5 Load, Hau 2.6 Spread Ta 2.7 Compact 3 Water Ma 3.1 Clear and 3.2 Diversion 3.3 Diversion 3.4 Water Ret 3.5 Water Ret 3.6 Erosion Pr 3.7 Operate/W 4 Closure 4.1 Soil Cover 4.3 Erosion Pr 4.4 Reclamati 4.5 Decommis 4.6 Decommis 5 Anxillary 5.1 40 m wide 6 Water Mo 6.1 Instrumen	Filter press equipment - 2 plants	1	LS	\$		\$	50,000,000		
1.3 Operate (p. 1.4 Maintenar 2 Filtered T 2.1 Clear and 2.2 Strip and 3 Proof Roll 2.4 Sediment 2.5 Load, Hau 2.6 Spread Ta 2.7 Compact 3 Water Ma 3.1 Clear and 3.2 Diversion 3.3 Diversion 3.4 Water Ret 3.5 Water Ret 3.5 Water Ret 3.6 Erosion Pr 3.7 Operate/W 4 Closure 4.1 Soil Cover 4.3 Erosion Pr 4.4 Reclamati 4.5 Decommis 4.6 Decommis 5 Anxillary 5.1 40 m wide 6 Water Mo 6.1 Instrumen	Building & support plant	1		\$		\$	50,000,000	<u> </u>	
1.4 Maintenar 2 Filtered T 2.1 Clear and 2.2 Strip and 3 2.3 Proof Roll 2.4 Sediment 2.5 Load, Hau 2.6 Spread Ta 2.7 Compact 3 Water Ma 3.1 Clear and 3.2 Diversion 3.4 Water Ret 3.5 Water Ret 3.6 Erosion Pr 3.7 Operate/W 4 Closure 4.1 Soil Cover 4.3 Erosion Pr 4.4 Reclamati 4.5 Decommis 4.6 Decommis 5 Anxillary 5.1 40 m vide 6 Water Mo 8.1 Instrumen	Operate (power etc)	220.000.000	tonne	\$		\$		\$	110.000.000
2 Filtered T 2.1 Clear and 2.2 Strip and 3 2.3 Proof Roll 2.4 Sediment 2.5 Load, Hau 2.6 Spread Ta 2.7 Compact 3 Water Ma 3.1 Clear and 3.2 Diversion 3.4 Water Ret 3.5 Water Ret 3.6 Erosion Pr 3.7 Operate/W 4 Closure 4.1 Soil Cover 4.3 Erosion Pr 4.4 Reclamati 4.5 Decommis 4.6 Decommis 5 Anxillary 5.1 40 m wide 6 Water Mo 6.1 Instrumen	Maintenance	22	vear	\$	5,000,000		_	\$	110,000,000
2.1 Clear and 2.2 Strip and 3.2 Proof Roll 2.4 Sediment 2.5 Load, Hau 2.6 Spread Ta 2.7 Compact 3 Water Ma 3.1 Clear and 3.2 Diversion 3.4 Water Ret 3.5 Water Ret 3.5 Water Ret 3.6 Erosion Proof 3.7 Operate/W 4 Closure 4.1 Soil Cover 4.1 Soil Cover 4.3 Erosion Proof 4.4 Reclamati 4.5 Decommis 4.6 Decommis 4.6 Decommis 5 Anxillary 5.1 40 m wide 6 Water Mo 6.1 Instrumen	Filtered Tailings Storage Area		,	Ť		\$	14.660.000	\$	498,000,000
2.2 Strip and 3 2.3 Proof Roll 2.4 Sediment 2.5 Load, Hau 2.6 Spread Ta 2.7 Compact 3 Water Ma 3.1 Clear and 3.2 Diversion 3.4 Water Ret 3.5 Water Ret 3.6 Erosion Pr 3.7 Operate/W 4 Closure 4.1 Soil Cover 4.1 Soil Cover 4.1 Scoil Cover 4.2 Erosion Pr 4.4 Reclamati 4.5 Decommis 4.6 Decommis 5 Anxillary 5.1 40 m wide 6 Water Mo 6.1 Instrumen	Clear and Grub	240	ha	\$	6.000	\$	1.440.000	\$	-
2.3	Strip and Stockpile Organic Bearing Material	80,000	m3	\$	9	\$	720,000	\$	_
2.4 Sediment 2.5 Load, Hau 2.6 Spread Ta 2.7 Compact 3 Water Ma 3.1 Clear and 3.2 Diversion 3.4 Water Ret 3.5 Water Ret 3.6 Erosion Pr 3.7 Operate/W 4 Closure 4.1 Soil Cover 4.2 Soil Cover 4.3 Erosion Pr 4.4 Reclamati 4.5 Decommis 4.6 Decommis 5 Anxillary 5.1 40 m wide 6 Water Mo 6.1 Instrumen	Proof Roll Footprint and place liner	2,400,000	m2	\$	20	\$	12,000,000	\$	36,000,000
2.5 Load, Hau 2.6 Spread Ta 2.7 Compact 3 Water Ma 3.1 Clear and 3.2 Diversion 3.3 Diversion 3.4 Water Ret 3.5 Water Ret 3.6 Erosion Pr 3.7 Operate/W 4 Closure 4.1 Soil Cover 4.3 Erosion Pr 4.4 Reclamati 4.5 Decommis 4.6 Decommis 5 Anxillary 5.1 40 m wide 6 Water Mo 6.1 Instrumen	Sediment Control, and Drainage	1	LS	\$	500,000	\$	500,000	\$	
2.6 Spread Ta 2.7 Compact 3 Water Ma 3.1 Clear and 3.2 Diversion 3.3 Diversion 3.4 Water Ret 3.5 Water Ret 3.6 Erosion Pr 3.7 Operate/N 4 Closure 4.1 Soil Cover 4.3 Erosion Pr 4.4 Reclamati 4.5 Decommis 4.6 Decommis 5 Anxillary 5.1 40 m wide 6 Water Mo 6.1 Instrumen	ocament control, and Bramage			Ť	000,000	<u> </u>	000,000	<u> </u>	
2.6 Spread Ta 2.7 Compact 3 Water Ma 3.1 Clear and 3.2 Diversion 3.3 Diversion 3.4 Water Ret 3.5 Water Ret 3.6 Erosion Pr 3.7 Operate/N 4 Closure 4.1 Soil Cover 4.3 Erosion Pr 4.4 Reclamati 4.5 Decommis 4.6 Decommis 5 Anxillary 5.1 40 m wide 6 Water Mo 6.1 Instrumen	Load, Haul and Place Filtered Tailings	1,320,000,000	tonne/km	\$	0.25	\$	_	\$	330,000,000
2.7 Compact 3 Water Ma 3.1 Clear and 3.2 Diversion 3.3 Diversion 3.4 Water Ret 3.5 Water Ret 3.6 Erosion Pr 3.7 Operate/W 4 Closure 4.1 Soil Cover 4.3 Erosion Pr 4.4 Reclamati 4.5 Decommis 4.6 Decommis 5 Anxillary 5.1 40 m wide 6 Water Mo 6.1 Instrumen	Spread Tailings with Dozers	220,000,000	tonnes	\$	0.30	\$		\$	66,000,000
3. Water Ma 3.1 Clear and 3.2 Diversion 3.3 Diversion 3.4 Water Ret 3.5 Water Ret 3.6 Erosion Pr 3.7 Operate/N 4 Closure 4.1 Soil Cover 4.3 Erosion Pr 4.4 Reclamati 4.5 Decommis 4.6 Decommis 5 Anxillary 5.1 40 m wide 6 Water Mo 6.1 Instrumen	Compact Tailings in 1 foot lifts	220,000,000	tonnes	\$	0.30		_	\$	66,000,000
3.1 Clear and 3.2 Diversion 3.3 Diversion 3.4 Water Ret 3.5 Water Ret 3.6 Erosion Pr 3.7 Operate/M 4 Closure 4.1 Soil Cover 4.3 Erosion Pr 4.4 Reclamati 4.5 Decommis 5 Anxillary 5.1 40 m wide 6 Water Mo 6.1 Instrumen	Water Management Infrastructure	220,000,000		Ť		\$	29,212,000	\$	4,000,000
3.2 Diversion 3.3 Diversion 3.4 Water Ret 3.5 Water Ret 3.6 Erosion Pr 3.7 Operate/W 4 Closure 4.1 Soil Cover 4.3 Erosion Pr 4.4 Reclamati 4.5 Decommis 4.6 Decommis 5 Anxillary 5.1 40 m wide 6 Water Mo 6.1 Instrumen	Tracer management minastracture					+	20,2 12,000	 	4,000,000
3.2 Diversion 3.3 Diversion 3.4 Water Ret 3.5 Water Ret 3.6 Erosion Pr 3.7 Operate/W 4 Closure 4.1 Soil Cover 4.3 Erosion Pr 4.4 Reclamati 4.5 Decommis 4.6 Decommis 5 Anxillary 5.1 40 m wide 6 Water Mo 6.1 Instrumen	Clear and Grub	112	ha	\$	6.000	\$	672.000	\$	
3.3 Diversion 3.4 Water Ret 3.5 Water Ret 3.6 Erosion Pr 3.7 Operate/N 4 Closure 4.1 Soil Cover 4.3 Erosion Pr 4.4 Reclamati 4.5 Decommis 4.6 Decommis 5 Anxillary 5.1 40 m wide 6 Water Mo 6.1 Instrumen	Cicar and Crub			Ι*	0,000	Ψ	012,000	Ψ.	
3.3 Diversion 3.4 Water Ret 3.5 Water Ret 3.6 Erosion Pr 3.7 Operate/N 4 Closure 4.1 Soil Cover 4.3 Erosion Pr 4.4 Reclamati 4.5 Decommis 4.6 Decommis 5 Anxillary 5.1 40 m wide 6 Water Mo 6.1 Instrumen	Diversion Ditch - Excavation	3,000	m	\$	100	\$	300,000	\$	
3.4 Water Ret 3.5 Water Ret 3.6 Erosion Pr 3.7 Operate/W 4 Closure 4.1 Soil Cover 4.3 Erosion Pr 4.4 Reclamati 4.5 Decommis 4.6 Decommis 5 Anxillary 5.1 40 m wide 6 Water Mo 6.1 Instrumen	Diversion Ditch - Liner	12,000	m2	\$	20	\$	240.000		
3.5 Water Ret 3.6 Erosion Pr 3.7 Operate/W 4 Closure 4.1 Soil Cover 4.3 Erosion Pr 4.4 Reclamati 4.5 Decommis 5 Anxillary 5.1 40 m wide 6 Water Mo 6.1 Instrumen	Water Retention and Reclaim Pond - Dam	12,000	LS	\$		\$	6.000,000	_	
3.6 Erosion Pr 3.7 Operate/M 4 Closure 4.1 Soil Cover 4.3 Erosion Pr 4.4 Reclamati 4.5 Decommis 5 Anxillary 5.1 40 m wide 6 Water Mo 6.1 Instrumen	Water Retention and Reclaim Pond - Liner	1.000.000	m2	\$		\$	20,000,000	<u> </u>	
3.7 Operate/M 4 Closure 4.1 Soil Cover 4.3 Erosion Pr 4.4 Reclamati 4.5 Decommis 5 Anxillary 5.1 40 m wide 6 Water Mo 6.1 Instrumen	Erosion Protection	100.000	m3	\$	20	\$	2.000.000	\$	
4 Closure 4.1 Soil Cover 4.3 Erosion Pr 4.4 Reclamati 4.5 Decommis 5 Anxillary 5.1 40 m wide 6 Water Mo 6.1 Instrumen		20		\$		\$	2,000,000	\$	4.000.000
4.1 Soil Cover 4.3 Erosion Pr 4.4 Reclamati 4.5 Decommis 5 Anxillary 5.1 40 m wide 6 Water Mo 6.1 Instrumen		20	year	1	200,000	\$	9,151,200	\$	2,903,200
4.3 Erosion Pr 4.4 Reclamati 4.5 Decommis 5 Anxillary 5.1 40 m wide 6 Water Mo 6.1 Instrumen		400.000		1	40		, ,	•	
4.4 Reclamati 4.5 Decommis 4.6 Decommis 5 Anxillary 5.1 40 m wide 6 Water Mo 6.1 Instrumen	Soil Cover Over Tailings Stockpile	480,000	m3	\$	12 20	\$	5,760,000		1,152,000
4.5 Decommis 4.6 Decommis 5 Anxillary 5.1 40 m wide 6 Water Mo 6.1 Instrumen		60,000	m3	\$		\$	1,200,000		240,000 420.000
4.6 Decommis 5 Anxillary 5.1 40 m wide 6 Water Mo 6.1 Instrumen	Reclamation/Restoration Costing	300	Ha		7,000.00	\$	2,100,000	\$	
5 Anxillary 5.1 40 m wide 6 Water Mo 6.1 Instrumen	Decommission Water Collection Pond	1	LS	\$	1,000,000.00	Α.	04.000	\$	1,000,000
5.1 40 m wide 6 Water Mo 6.1 Instrumen	Decommission Diversion Ditches	3,800	m	\$	24		91,200	<u> </u>	91,200
6 Water Mo 6.1 Instrumen	Anxillary Infrastructure					\$	4,800,000	\$	1,567,500
6.1 Instrumen	40 m wide haul road	6	km	\$	800,000	\$	4,800,000	\$	1,567,500
	Water Monitoring			L_		\$	400,000	\$	1,000,000
7 Continge	Instrumentation and monitoring	1	LS	\$	400,000	\$	400,000	\$	1,000,000
7 Continge				<u> </u>	Total	4	160,223,200	\$	727,470,700
7 Continger				Π	iotai	۳	100,220,200	۳	727,470,700
	Contingency								
	Recommended Contingency				40%	\$	64,089,280	\$	290,988,280
							· · ·		· · ·
•	1		Ta	tal -	+ Contingency	\$	224,312,480	\$	1,018,458,980
					Million \$		224		1,018

The cost of the FT is on the order of \$5.50/t or about 25% of the value of the ore. Total costs over the life of mine are on the order of \$1.25 billion, however the level of accuracy of this cost estimate is low and the potential cost range could be significantly more than indicated. The cost of the proposed tailings storage is on the order of \$1.00/t, which is significantly less than the cost of FT.

The Panel Report suggested that the risk cost of the TSF be considered in comparison with the risk cost of the FT alternative. While this can be considered in a qualitative sense, it is very challenging to be able to quantify the risk cost of the two alternatives. This concept also recycles back to the risk assessment and risk management plan for the TSF. Robust and comprehensive risk assessment and risk management plans are strong tools to use in reducing the risk cost.

5.3.4 Challenges for Filtered Tailings for Morrison

The preceding sections have presented a conceptual design for a FT storage alternative and an order of magnitude estimate of what it could cost, assuming that it is technically feasible. However, the application of FT technology for Morrison has a number of site specific challenges that would need to be addressed in more detail, and these include:

- Freezing temperatures and snowfall occur from November to March, or approximately 50% of the time. This places challenges in scheduling and managing materials to allow construction of a stable outer slope.
- Freezing temperatures can result in layers of ice and snow within the pile, which introduces layers of weakness and a reduction in compaction efficiency.
- Acid rock drainage from the sulphide tailings may occur during placement, and may introduce long term concerns if saturation cannot be assured/attained.
- Management of surface runoff water, as well as open pit groundwater, need to be collected and managed in a secure facility, while meeting requirements for dam design and water release.
- There is no precedent in the World for FT applied at this scale and in a similar climate and, consequently, the mine financing and feasibility is subject to the risk perception of the technology.

The required water collection dam is a significant structure and would be designed to meet standards as failure of the dam would result in release of mine process water into Morrison Lake.



6 STRENGTHEN CURRENT REGULATORY OPERATIONS

6.1 General

In response to the Panel Report, MEM has requested operating mines in British Columbia to assess if the conditions at other operating mines could be similar to Mount Polley. The areas of potential concern include:

- geological conditions and the potential for undrained shear failure for dams with silt and clay foundations;
- water balance adequacy, including provisions and contingencies for wet years; and
- filter adequacy.

In addition, the Panel recommended that quantitative performance objectives (QPO's) be established to clarify the application and enforcement of dam safety performance objectives.

6.2 Geotechnical Conditions

One of the important observations from the Mt. Polley Failure was that there was inadequate site characterization of the dam foundation soils. The main components of this included:

- Inadequate number of drill holes in the dam, for example there were only three deep sampled drill holes (all near the downstream toe of the dam) over the 2,000 m length of the Perimeter Embankment where the dam was breached.
- Lack of understanding of the undrained shear strength behaviour of the glaciolacustrine clay layer.
- Lack of understanding of the complexity of the geological environment and, hence, the
 potential influence on underestimating the number of drill holes and testing required.

The foundation soils for the Mount Polley TSF comprise glaciolacustrine clays and silts interlayered with a number of glacial till units and glaciofluvial layers. The deposits were laid down during several glacial events which result in deposits that vary from extremely dense (due to ancient glaciation) to moderately dense (recent glaciation). Glaciolacustrine layers develop in lakes, typically during the glacial retreat. These deposits can be clay rich and low strength. The dam failure occurred in one of these layers, located approximately 10 m below the natural ground surface.

The presence of weak clay layers can be accommodated with appropriate selection of soils strength and flattening of the dam slopes to ensure stability. The key element, however, is to understand the glacial history and have sufficient site investigations to characterize the soils.

Morrison TSF - Geological Setting and Site Investigations

Site investigations were carried out for the Feasibility Study of the TSF which included:

- geophysical surveys along the centerline of the dam alignments and 2 upstream and downstream sections for the Main Dam;
- geologic mapping and terrain mapping; and
- 9 sampled drill holes on the Main Dam (2.5 km long); and 4 sampled drill holes on the North Dam (2 km long).

The main observations of the site investigation concluded:

- The dam foundation comprise mainly medium dense to very dense glacial till that is moderately overconsolidated. The till is low plastic and has a low permeability. The till is fairly uniform around the site and the liquidity index (which is an indicator the glacial loading) is reasonably consistently around -0.2. Laboratory triaxial testing of the till indicates that it is dilative when sheared and has an effective friction angle of 37°.
- A possible glaciolacustrine soil was noted in one drill hole for the North Dam, on the soil/bedrock contact (the soil sample had a higher moisture content than the other till samples). Glaciolacustrine units were not identified in any of the other drillholes.

Stability Analysis

Both effective and undrained stability analyses were carried out for the Starter Dam. The effective strength analysis used a pore pressure response parameter obtained from laboratory testing and empirical relationships. Piezometers will be installed under the dam and monitored to confirm the predicted pore pressures and stability. Stability analyses were carried out using both undrained shear strength analysis and effective stress analysis of the glacial till foundation.

Future Studies

The site characterization studies carried out to date are appropriate for the Feasibility and EA Stage of the project. Additional drilling, laboratory testing, analysis and studies will be carried out for the Detailed Design Stage and for preparation of construction drawings and specifications. The stability analysis indicates that the pore pressure response in the glacial till is an important design and monitoring parameter and, hence, will require additional testing and comprehensive monitoring.

6.3 Water Balance Adequacy

The water balance adequacy has undergone a significant amount of scrutiny during the EA process, particularly with respect to potential increases in flow due to groundwater inflows into the open pit and to wet climatic conditions. The water balance will continue to be an area of comprehensive monitoring and management. The EA Application includes water treatment and discharge to allow the TSF to be managed with a minimum water volume.



6.4 Filter Adequacy

As discussed in Section 5.2 of this report, the cyclone sand that forms the main body of the dam is a natural filter for the till core.

6.5 Quantitative Performance Objectives

Quantitative performance objectives (QPOs) have not been developed for the Morrison TSF and will be developed in the Permitting stage. At this time we envisage that the QPOs may include, for example, the following:

- minimum core zone support width and associated minimum beach width; and
- water balance response requirements, e.g. pumping or emergency spillway if pond level exceeds design limits for flood management; and
- monitoring of foundation below the dam.

7 CLOSING

This report is an instrument of service of Klohn Crippen Berger Ltd. The report has been prepared for the exclusive use of Pacific Booker Minerals Inc. (Client) for the specific application to the Morrison Copper/Gold Project. The report's contents may not be relied upon by any other party without the express written permission of Klohn Crippen Berger. In this report, Klohn Crippen Berger has endeavoured to comply with generally-accepted professional practice common to the local area. Klohn Crippen Berger makes no warranty, express or implied.

March 2015

Yours truly,

KLOHN CRIPPEN BERGER TT

Harvey McLeod, P.Eng., P.Geo

Principle

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APPENDIX I

Failure Mode Effects Assessment (FMEA)



Morrison TSF - Risk Assessment Failure Modes Effects Assment

LEGEND

PROJECT STAGE

- C CONSTRUCTION
- O OPERATION
- CL CLOSURE
- P POST CLOSURE

LIKELIHOOD

- A ALWAYS CERTAIN (annual)
- B LIKELY (10 to 100 year return period)
- C POSSIBLE (100 to 1,000 year return period)
- D RARE (1,000 to 10,000) year return period)
- E CONCEIVABLE BUT IMPROBABLE (> 10,000 year return period)

CONSEQUENCE

- 5 CATASTROPHIC
- 4 MAJOR (Significant and irreversible impacts)
- 3 MODERATE (Significant and reversible impacts, consistent exceedence)
- 2 MINOR (Temporary exceedence, reversible impact)
- 1 INSIGNIFICANT (Negligible impact)

CONFIDENCE

- H HIGH
- M MODERATE
- L LOW

Water Quality: Water quality, aquatic toxicity, groundwater & surface water.

Biophysical: Area of disturbance, release of tailings or waste, fauna & flora.

Community/Social: Economic costs of communities, land use and potential for loss of life and people affected

Cost: Public image and community relations, and economic cost for the project.

RISK LEVELS

- Risk with a likelihood of "always certain" and "catastrophic" consequences (A-5), and are classified as "fatal flaws". Level 1 risks are unacceptable and mean that a new design is needed or the project should not go ahead.
- Risk of "likely" likelihood and "catastrophic" consequences (B-5); and risk with "always certain" likelihood and "major" consequences (A-2). Level 2 risks are of concern to senior management, shareholders, and the potentially affected public. They require a high level of scrutiny and detailed risk management and contingency plans.
- Risk with "possible" likelihood and "catastrophic" consequences (C-5); risk with "likely" likelihood and "major" consequences (B-4); and risks with "always certain" likelihood and "moderate" consequences (A-3). Level 3 risks are of concern of senior management, engineering design and operating staff. They require a risk management plan and contingency plan.
- Risk with "unlikely" likelihood and "catastrophic" consequences (D-5); risk with "possible" likelihood and "major" consequences (C-4); risks with "likely" likelihood and "moderate" consequences (B-3); and, risks with "always certain" likelihood and "minor" consequences (A-2). Level 4 risks are of concern to the Engineering design and operations staff and require operating procedures and risk management plans to manage the risks.
- Risk with "conceivable but improbable" likelihood and "catastrophic" consequences (E-5); risk with "unlikely" likelihood and "major" consequences (D-4); risks with "possible" likelihood and "moderate" consequences (C-3); risks with "likely" likelihood and "minor" consequences (B-2); and, risk with "always certain" likelihood and "insignificant" consequences (A-1). Level 5 risks are of concern to the Engineering design and operations staff and require operating procedures and risk management plans to manage the risks.
- Risks which range from "conceivable but improbable" likelihood and "major" consequences to "likely" likelihood and "insignificant" >5 consequences (B-1, C-1, C-2, D-1, D-2, D-3, E-1, E-2, E-3, E-4) are considered to be inconsequential; however, they are presented in the risk tables because but they were discussed in the risk assessment work shop.

MORRISON PROJECT TAILINGS STORAGE FACILITY - RISK REVIEW March 19, 2015

Morrison Project TSF							CO	NZ EQI	UENC	ES	CONF	DENCE			
COMPONENT:SUB- COMPONENT	I D. No.	CLASS OF FAILURE MECHANISM	FAILURE MO DE AND CAUSE (WHAT IF?)	EFFECTS	1 BO JECT NTAGE	LIKHLIHOOD	WATER QUALITY	WARR QUALITY EIGHTVECK OMENTYFY ROCAL		ONRT	LEVEL OF CONTIDENCE	ALLERINOD	CO MPENSATING FACTORS AND RISK MANAGEMENT CO MPO NENTS	RE K LEVEL (ADJUS TED FOR LEVEL OF CONFIDENCE)	RISK LEVEL
100 SERIES: DAM SAFETY MAIN I	DAM														
	1001	FOUNDATION	fore pressures in till foundation soils are higher than predicted	reduction in stability requiring slose fiattening	c.c	с	1	1	1	3	м	c	STABILITY MODELLING SUPPORTED BY SHE INVESTIGATION DATA, PREZOMETERS TO MEASURE PRESSURES, RISK REDUCES WITH TIME AS POUNDATION MATERIAL CONSOLITATES	C, 3	5
	100 2	FOUNDATION	PRESENCE OF UNDETECTED WEAR GLACIOLAC USTRINE LA YER.	C/P	0.0	С	5	5	5	5	н	D	SITE INVESTIGATION SHOWS MINOR GLACINICUSTRING CLAYS PRESENTAT THE NORTH DAM FOUNDATION, ADDITIONAL DRILLING TO BE CONDUCTED DURING DETAILED DESIGN	D, 5	4
	1003	FOUNDATION	DAM UNDERDRAINS FAIL TO PERFORM DUE TO SEDIMENTATION OR DETERIORATION OF DRAIN MATERIAL	rise in water table in the CVC Lone sand fill, small reduction in factor of safety	CVIP	С	1	1	2	2	м	с	HIGH FAC TOR OF SAFETY IN DRAIN CAPACITY. PIEZOMETER S MONITOR FORE PRESSURES IN DAM	C, 2	=6
FILIERS, DRAINS, FILL, POUNDATION	100.4	PIPING AND CRACKING	CRAC RING OF THE TILL CORE DUE TO DIFFERENTIAL SETTLEMENT	IAILINGS PIPE I HROUGH I HE CRACK AND INTO THE DAM FILL, LEADING TO EROSION AND RELEASE OF TAILINGS	OVP	D	3	3	3	2	L	с	GEOMEMBRANE LINER WILL RETARD HENG. CYCLONE SAND HILL IS A NATURAL FILTER FOR BOTH THE TILL AND THE UPSTREAM TAILINGS	C, 3	5
	100 5	HUMAN INTER-VENTION	INADEQUATE QUANTITY OF CUCLONE SAND	require borrow material, higher cost	0	THE DRAFT CART CART IS AND DROCK HEAV SHAPING MINE CITATIONAL IN		C, 2	=6						
	100.6	PIPING AND CRACKING	in Hernal erosion (figurg) of dam	DEGRADATION IN STRUCTURAL PROPERTIES RESULTING IN DAM FAILURE	OVP	D	5	5	5	2	м	D	GEOMEMBRANE LINER AND CYCLONE SAND FREIENT A CONSERVATIVE DESIGN QAQC DURING CONSTRUCTION, DAM SAFETYMONITORING	D, 5	4
	100.7	HUMAN INTER-VENTION	SURFACE EROSION OF DAM	LOCALISED FAILURE ANDREPAIRS REQUIRED	OVP	D	3	٠	+	3	м	D	maintenance of the slope and reclamation on closure	D,+	5
	100.8	FOUNDATION	ear inquare leading to slope failure	DAM IEFORMATION WHICH IS LESS THANCORE THICKNESS WITH NO TAILINGS RELEASE	CVP	D	+	+	5	+	м	D	CONSERVATIVE DESIGN, DAM SAFETY MONTIORING,	D, 5	4
200 SERIES: IMPOUNDMENT & W.	ATER QUALITY - 0	DPERATIONS													
	2001	IMPOUNDMENT FOUNTATION	springs in impoundment area "lift" the geomembrane liner before tailings are available to load the liner.	NE ALDRICOAL COSTS FOR UNDER DRAINS TO TEMPORABLLY C B 1 1 1 2 M B INSTALL UNDERAINS IN AREAS OF SPRINGS	B, 2	5									
	200 2	IMPOUNDMENT POUNIATION	BEDDING SURFACE FOR GEOMEMERANE LINER IS ROUGH, RESULTING IN HOLES IN THE LINER.	BIC REASE IN SEEPAGE THROUGH THE LINER, POTENTIAL GROUNDWATER EFFECTS	P	с	2	1	2	2	м	с	QACC OF LINER BEDDING PREPARATION TAILING SAINER SYSTEMS ARE VERY YEORDS TAITO AN ACCOMMODATE HOLDS IN THE LINER. WITHOUT A MEASTERABLE DICEASE IN SEEPAGE, NATURAL TILL FOUNDATION FURTHER LIMITS SEEPAGE.	C, 2	=6
	200 3	IMPOUNDMENT POUNTATION	HOLES IN GEOMEMBRANE LINER WITHIN AN AREA OF THE IMPOUNDMENT WHERE "FREE WATER" IS PRESENT.	increase in seepace through the liner potential groundwater effects	OVP	с	2	1	2	2	м	с	iemforary condition until tailings blanket the area. Qa/QC Of Lines bedding preparation. Natural till foundation fur ther limits seepage	C, 2	=5
IAILINGS BEACH, RESERVOIR, SLOPE, RECLAIM, SEEPAGE POND, IAILS	200.4	IMPOUNDMENT FOUNTATION	PERMEABILITY OF POINT SELIMENTS IN THE UNLINED AREAS IS HIGHER THAN PRETICTED	increase in contaminant loading to foundation groundwater	C.00	С	2	1	2	2	м	С	sie investigations to quantify permeability. Place liner if required.	C, 2	=6
SIGRAGEV FOND LEVEL	200.5	IMPOUNDMENT FOUNIATION	STEEP ROOK SLOPE REQUIRES GEOMEMBRANE LINER TO BE BLACED WITHOUT A TILL BEDDING	encrease in contaminant loading to foundation Groundwater	C/CMP	С	1	1	1	2	L	В	Tailing slines, systems are very ribbust and can accommedate boles in the lines without a measureable do each in sepace, preferental specting offer failings ower three rares, ergope of fock surfaces to allow eracement of rediding fill.	B, 2	5
	200.6	HUMAN INTER-VENTION	IAILINGS DEPOSITIONIS NOT MANAGED TOMAINTAIN BEACHES TO SUPPORT THE DAM CORE ZONE	REQUIRES ADDITIONAL HILL TO SUPPORT THE CORE. INCREASES PRESSURES ON THE DAM	OCL	В	2	2	2	2	м	В	DETAILED DEPOSITION PLANNING AND MONITORING.	B, 2	5
	200.7	OVERTOPPING	CUMULATIVE WEI YEARS RESULI IN LARGE VOLUME OF WATER THAT MUST BE RELEASED.	REQUIRES CONSTRUCTION OF ADDITIONAL TREATMENT CAPACITY OR OPERATION AT A REDUCED EDEFRICIENCY. WATER QUALITY REFECTS ON MORREON TARKS.	ocr	С	+	1	+	3	м	с	Detailed water balance. Monitoring and modeling of Morrison lare. Potential discharge of treated water to Barine lare	C, #	4
	200.8	OVERTOPPING	landslide in 1 sffootprint causing displacement of fonded water andor tailings	Water wave forentially overlops dam	ocr	D	+	3	3	3	н	D	Gechazard mapping, conservative lesign, capacity, maintenance	D, +	5
	200.9	HUMAN INTERVENTION	CLEANER TAILINGS SECOMES UNSATURATED DURING CPERATIONS CREATING ACIDMINE DRAINAGE	DEGRAIATION OF WATER QUALITY, FOSSIELY REQUIRING TREATMENT	OCL	с	2	1	2	2	м	С	QA CF SPROTIING SYSTEM AND MONITORING OFFOND WATER. LEVELS	C, 2	=5

MORRISON PROJECT TAILINGS STORAGE FACILITY - RISK REVIEW March 19, 2015

Morrison Project TSF							CO	NS EQ	UENC	ES	CONF	IDENCE			
COMPONENT:SUB-	I D. No.	CLASS OF FAILURE MECHANISM	FAILURE MO DE AND CAUSE (WHAT IF?)	EFFECTS	1 BO JECT RTAGE	LIKHLIHOOD	WATER QUALITY	ROBETECAL	COMPLETE!	008T	LEVEL OF	ADAUX THED	COMPENSATING FACTORS AND RISK MANAGEMENT COMPONENTS	RE K LEVEL (ADJUS TED F OR LEVEL OF CO NFIDENCE)	RBK LEVEL
300 SERIES: TAILINGS AND SURFA	ACE WATER MAN	AGEMENT STRUCT	TURES												
	3001	HUMAN INTERVENTION	IAILINGS PIPELINE BREAK	UNCONTAINED SPILL OF TAILINGS SLUKRY	0	В	2	2	2	2	м	В	eressure sensurs for automatic seutdown, lined ditce, emergency storage at low foints	B, 2	5
	300 2	HUMAN INTERVENTION	Water reclaim impeline break	UNCONTAINED SPILL OF PROCESS WATER.	0	В	2	1	2	1	м	В	eressure sensors for automatic seutdown, lined ditce, emergency storage at low points	B, 2	5
POMPBARGES, POMPBAC R SYSTEMS,	3003	OVER TOPPING	FUMP BARGE BREARDOWN FOR EXTENDED TIME COMBINED WITH RAINFALL	increases fond level	0	В	1	1	1	1	м	В	BACKUP FUMPS, MONITCRING AND ADAPTIVE MANAGEMENT	B, 1	=5
PUMPING, INVERSION CHANNEL, IAILINGS PIPELINE CYCLONE STATIONS, IHICKENERS	300.4	HUMAN INTERMENTION	SHUIDOWN OF I HICKENER, FOR EXTENDED IME	increase in water delivered to impoundment and to be pumped back	0	В	1	1	1	1	м	В	reciaim water.capacityin impoundment is available to manage inflow	B, 1	⇒6
	300.5	HUMAN INTERVENTION	seneage collection system breakdown for extended time	exceeds sigraged apacity of facility and requires discharge	O B 3 1 3 2 M B BACKUP FUMPS FUR CONTINUENCIES						B, 3	4			
	300.6				OCL	D	+	3	3	3	H	D		D, +	5
400: SERIES CLOSURE															
	4001	OVER TOPPING	SELLWAYS EIG WID DWW OAELOBS	OMELIONENG LEADS TO ESCHION OF THE DAM AND RELEASE OF TAILINGS AND WATER	CLAP	D	5	2	2	2	м	D	I'NO SHLLWAYF ARE PROMINED FOR REDUREDANCY, DAM CREST WIDENED TO DECEMBE RESILENCE TO OVERCOPING. LINKS THE M MONITCHERO OF SHLIMAYE, RICKIN ILLANG CHES INCHES DUVER. HAM I HE O'HER DAME SO THAT FALURE E INTO MARRISLEAR LARR, MOT MORIFICON HARE.	10, 5	4
	+00 2	HUMAN INTERVENTION	IAILINGS 100 SOFT TO RECLAIM	INCREASE COST TO RECLAIM	CL	В	1	2	1	2	м	В	use geoiexiles & cycloned sand mai	B, 2	5
	4003	HUMAN INTERVENTION	EARLYOR TEMPORARY CLOSURE DUE LOWER METAL PRICES	surplus water treated and stored in the open pit	OCL	с	3	1	3	3	L	В	ireaiment plant to continue during temporary closure	B, 3	4
COVERS, CLOSURE SPILLWAY, WATER	+.00+	HUMAN INTERVENTION	ekosion of DAM slopes	Washout of slose and eventual degradation of the dam, requiring mainatenance	CLIP	В	2	2	2	2	L	A	erosion resistance cover on the dam corgoing monitoring and maintenance	K, 2	4
IREAIMENI PLANI, FINAL DAM	+00 5	HUMAN INTERVENTION	END LAND USE OBJECTIVES NOT MET	AUDITIONAL COSTS	CL	С	1	3	1	2	м	С	iesi plois before closure	C, 3	5
	400.6	PIPING AND CRACKING	CRACKING OF THE TILL CORE AND/OR SIPING OF TAILINGS THROUGH THE CORE AND LINER.	PIPING OF IAILINGS AND INTERNAL EXOSION OF THE DAM LEADING TO REPAIRS	CLAP	D	2	2	2	2	L	С	Geomembrane liner and dyclone sand are resistant to firing. Hydraulic graffents will decrease on closure with the limited water fond	C, 2	=6
	400.7	HUMAN INTER-VENTION	NEUTRAL LEACHING DUE TO SULPHATES IN THE CYCLONE SAND OR RUNOFF FROM THE ISF BEACH SLOPES	DECRADION OF WATER QUALITY REQUIRING LONGER TERM TREATMENT AND FUMPBACK FROM THE SEEPAGE FONDS	CL	В	2	2	2	2	м	В	Monitoring of water quality until the system stabilizes	B, 2	5
	+00.8	FOUNDATION	LONG TERM DEGRADATION OF THE GEOMEMBRANE LINES.	increase in contaminant loading to foundation groundwater	P	D	2	1	2	2	L	С	Ialling sceomer and liner systems can accommodate crac king without significant increases in sepage. Long term consolidation of failings reduces failings premerability	C, 2	>5
	+009	FOUNDATION	ard from failings	Degraintion of water quality, fossibly requiring treatment	P	D	3	1	1	2	м	D	DETAILED MATERIAL CHARAC TERISATION AND CONSERVATIVE PREDICTIVE MODELLING	D, 3	>6

Project Stage		Li ke ili 100d	Consequences					
C - Construction	A	H - High (annual)	5	E- Extreme (satas trophic failum)	Н	НЦЬ		
O - Operation	В	M- Moderate (10 to 100 year neturn period)		H - Significant and impressible impacts		Mode rate		
C1- Closum	C	L - Low (100 to 1,000 yearns turn period)	3	M - Significant and reversible impact, consistent	L	Low		
P - Post Closum	D	M Vary low (1,000 to 10,000) year neturn period)	2	L - Lowimpact, temporary accordance, necessible				
	E	N- Negligibly (>10,000 year neturn period)	1	N - Na gli gible impact				

RISK REVIEW CHART

(Sheet: TSF - PROPOSED DESIGN)

						LIKELIHOOD	LIKELIHOOD								
		E - CONCEIVABLE BUT IMPROI	BABLE	D - UNLIKELY		C - POSSIBLE		B - LIKELY	A - ALWAYS CERTAIN						
	5 -CATASTROPHIC	RISK LEVEL 5	E, 5	RISK LEVEL 4 100.2, 100.8, 400.1	D, 5	RISK LEVEL 3	C,5	RISK LEVEL 2 B, 5	RISK LEVEL 1	A,5					
		RISK LEVEL >5	E, 4	RISK LEVEL 5	D, 4	RISK LEVEL 4	C, 4	RISK LEVEL 3 B, 4	RISK LEVEL 2	A, 4					
E	4 - MAJOR			200.8, 300.6		200.7									
NC		RISK LEVEL >5	E, 3	RISK LEVEL >5	D, 3	RISK LEVEL 5	C, 3	RISK LEVEL 4 B, 3	RISK LEVEL 3	A, 3					
ONSEQUE	3 - MODERATE			400.9		100.1, 100.4, 400.5		300.5, 400.3							
ည်		RISK LEVEL >5	E, 2	RISK LEVEL >5	D, 2	RISK LEVEL >5	C, 2	RISK LEVEL 5 B, 2	RISK LEVEL 4	A, 2					
	2 - M INOR					100.3, 200.2, 200.3, 200.4, 200.9, 400.6,	, 400.8	200.1, 200.5, 200.6, 300.1, 300.2, 400.2, 400.7	400.4						
	н	RISK LEVEL >5	E,1	RISK LEVEL >5	D,1	RISK LEVEL >5	C,1	RISK LEVEL >5 B, 1	RISK LEVEL 5	A,1					
	1 - INSIGNIFICANT							300.3, 300. <i>4</i>							

WATER QUA	LITY	BIOI	PHYSICAL		
Surface Water	Groundwater	Morrison Lake Habita t	Terrestrial and Wetland Habitat	SOCIO-ECONOMIC	COST
No detectable changes relative to "background" conditions.	No detectable changes relative to "background" conditions.	No measurable changes	No measurable changes	No measurable changes	No measurable changes
Minor changes, occasional exceedance of water quality guidelines in Stream 7	Minor changes, occasional exceedance of water quality guidelines in monitoring wells	Area affected is limited to Stream 7	<5 Ha of terrestrial habitat lost. No critical wildlife habitat affected.	No negative effect in the socio- economics of local communities. Effects last less than 1 year. Affects < 10 people	Less than \$1 million :n costs. Local public relations concern.
Exceedance of water quality guidelines in Stream 7; Occasion exceedance of water quality guidelines in Morrison Lake. Sediment Ioad between twice and 5 times baseline. Measurable effect on salmon.	Exceedance of water quality guidelines in monitoring wells on a regular basis;	Degradation of spawning habitat in Morrison Lake near the outlet of Stream 7	5 Ha to 20 ha of habitat loss. Migration route disrupted for yellow- listed species. Mitigation/compensation possible.	Reduction in the social and economic conditions of local communities. Effects lasting 1-5 years. Affects 10 to 100 people. Potential for 1 life lost.	\$1 to 10 million in cests. Regional public relations concern.
Up to 10 times water quality guidelines for more than 7 days in Mornson Lake. Sediment loads greater than 5 times to 100 times baseline for more than a month. Significant effect on salmon.	Up to 10 times water quality guidelines for more than 7 days in monitoring wells	Degradation of spawning habitat around the perimeter of Morrison Lake	20 Ha to 100 Ha of habitat lost; Migration route for blue-listed species lost. Mitigation/compensation possible; Rare ecosystem affected and protection measures needed.	Affects 100 to 1,000 people. Potential	\$10 to 100 million in costs. National public relations concem.
Over 100 times water quality guidelines in Mornison Lake. Sediment loads greater than 100 times baseline for more than a month. Very significant effect on salmon	Over 100 times water quality guidelines in monitoring wells	Degradation of spawning habit it Morrison River.	>100 Ha of habitat lost; Migration route for red-listed species lost. No mitigation possible.	Reduction in the social and economic conditions of rational communities. A ffects > 1,000 people. Potential for 10 or more lives lost.	>\$100 million in costs. International public relations concern.